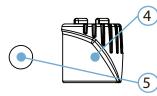


1) 2X Screw 10-32 x 2 1/2in.

2) 2X Screw 1/4-20 x 2 1/2in.

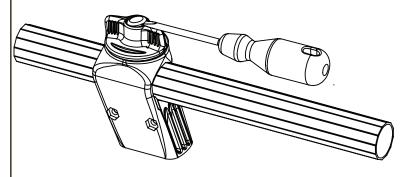
3 Steering handle



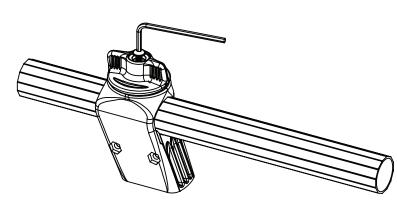
4) 2X Steering riser

5 2X Dome sticker Tools needed: Flathead screwdriver Phillips® screwdriver 1/8" Allen® key Note: Pro Anglers built after 2019 will have 1/4-20 threaded cranks and should use 1/4-20 screws.

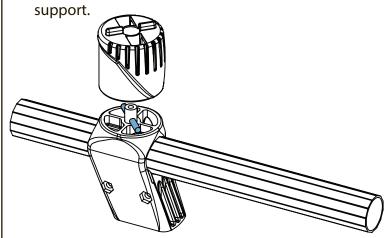
1 Use a flathead screw driver or utility blade to pry off the Flying H sticker on the steering handle.



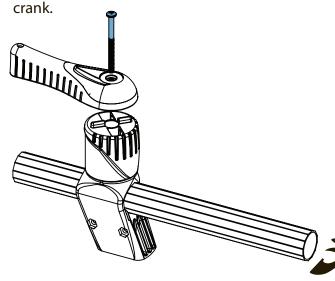
2 Use an 1/8" Allen key to unthread the screw holding the steering handle to the crank. Remove the handle and set it aside.



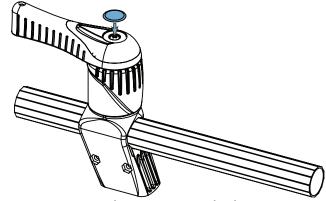
3 Mount the steering riser to the steering crank, making sure to align the slot in the bottom of the of the steering riser with the pin on the steering support



4 Using the 10/32"x2 ½" screw provided, fasten the steering handle through the riser to the steering crank



5 Cover the screw head with one of the Flying H stickers provided.



6 Repeat steps 1-5 above to upgrade the steering on the opposite side.

REV 200528 Part#84506021