

## #61040001 - INBOARD SUPPORT CASTING.

#61040001

### Instructions

1. After removal of end casting, drill out rivets on defective assembly and remove inboard casting from extrusion end.
2. Position new casting and hold in place by means of a short 3/8-16 bolt and washer.
3. Drill holes in new casting for rivet placement using a #11 drill bit.
4. Assemble casting to extrusion with pop rivets provided.
5. Position crossbar to hulls. Place lock washer on socket head bolt.  
Assemble bolt up through retaining channel and hull and start threading into crossbar by hand. Following normal assembly procedure, tighten bolts securely to activate lock washer.

[www.hobiecat.com](http://www.hobiecat.com)



Dealer 1 (800) HOBIE-49

## #61040001 - INBOARD SUPPORT CASTING.

#61040001

### Instructions

1. After removal of end casting, drill out rivets on defective assembly and remove inboard casting from extrusion end.
2. Position new casting and hold in place by means of a short 3/8-16 bolt and washer.
3. Drill holes in new casting for rivet placement using a #11 drill bit.
4. Assemble casting to extrusion with pop rivets provided.
5. Position crossbar to hulls. Place lock washer on socket head bolt.  
Assemble bolt up through retaining channel and hull and start threading into crossbar by hand. Following normal assembly procedure, tighten bolts securely to activate lock washer.

[www.hobiecat.com](http://www.hobiecat.com)



Dealer 1 (800) HOBIE-49

## #61040001 - INBOARD SUPPORT CASTING.

#61040001

### Instructions

1. After removal of end casting, drill out rivets on defective assembly and remove inboard casting from extrusion end.
2. Position new casting and hold in place by means of a short 3/8-16 bolt and washer.
3. Drill holes in new casting for rivet placement using a #11 drill bit.
4. Assemble casting to extrusion with pop rivets provided.
5. Position crossbar to hulls. Place lock washer on socket head bolt.  
Assemble bolt up through retaining channel and hull and start threading into crossbar by hand. Following normal assembly procedure, tighten bolts securely to activate lock washer.

[www.hobiecat.com](http://www.hobiecat.com)



Dealer 1 (800) HOBIE-49