

# #136 - RUDDER STIFFENING KIT.

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## INSTALLATION INSTRUCTIONS

1. Using cellophane tape attach washers to both holes, both sides, of rudder.
2. Insert into casting and line one hole on rudder with proper hole on casting.
3. Insert machine screw.
4. Repeat for other screw.
5. Install nuts and tighten until rudder drags when dropped from up position. Loosen 1/8 turn.

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